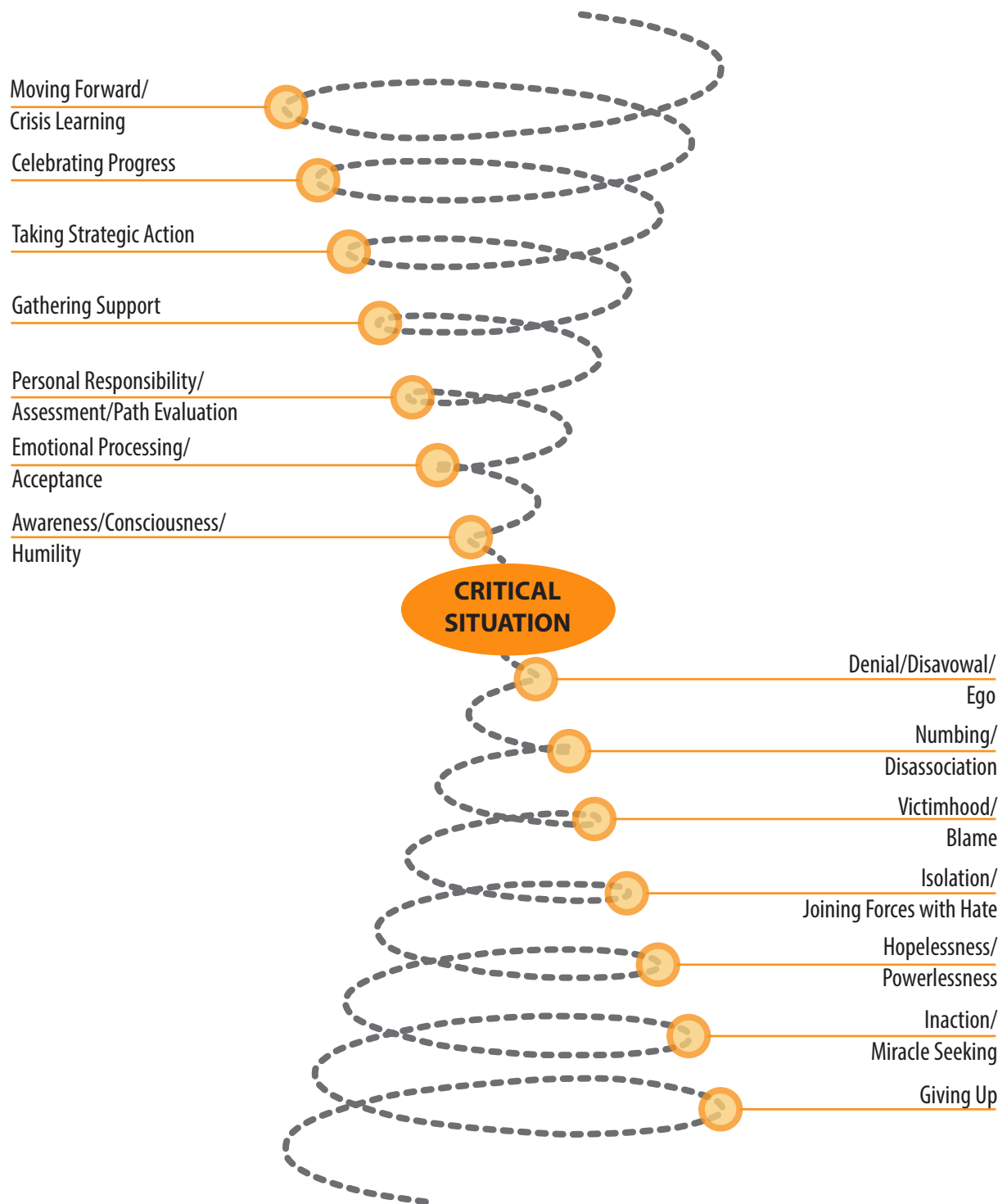


DOCS Theory - Developing Opportunity from Critical Situations

Crappertunity™ - Turning Crisis into Opportunity



The Downward Spiral to Failure